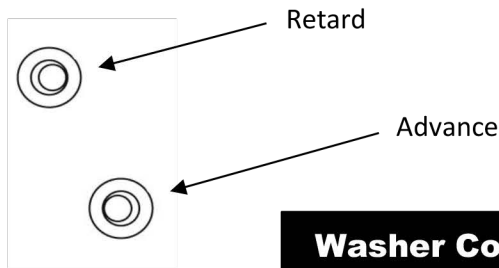
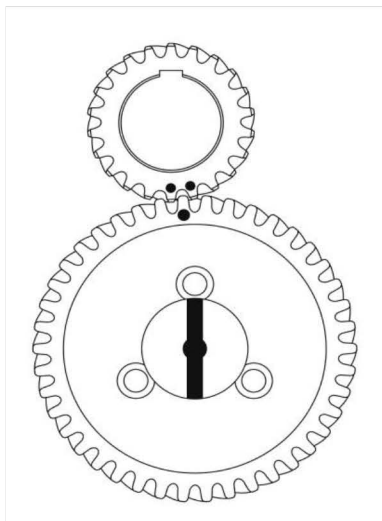




Instructions for 21-2510 & 21-2515 Cam Gears

1. Fit gear to camshaft hub as pictured below. If gear is too tight on hub lightly sand hub until gear fits. **DO NOT** sand excessively as this could cause gear to fit loosely on hub
2. Install matching color washers to set cam gear timing as pictured below.
3. During mock-up of cam check clearance of cam bolts to oil pump body. Upon final assembly be sure to use Loctite® or a comparable product on the cam bolts.



Washer Code	
Color	Degrees
Black	0
Silver	2
Gold	4