



## **Instructions for 22-2823-0 & 22-2824-0 Quick Steer Kit**

1. Remove stock tie rods from pitman arm.
2. Drill the tapered holes in the pitman arm out to 7/16" and debur the holes.
3. Install the extender to the pitman arm using the 7/16" bolts and lock washers that are provided. (You may need a washer between the plate and arm if the arm is offset).
4. Reinstall your original tie rods into your new extender.
5. For ball joint beams use the 5/16-18 bolt and nut furnished, to replace the lock-to-lock stop.
6. Check the alignment and you're ready to go.

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