



## PROFESSIONAL FLYWHEEL SEAL INSTALLER

1. Clean the rear of the engine case where the Flywheel seal is to be installed.
2. Check that the threads inside the end of the crankshaft are clean. To be sure of this screw the flywheel seal installer into the end of the crankshaft until all the threads are in and the bolt bottoms out.
3. With the open side of the seal facing into the engine, set the seal in place. It will remain in place as there is a beveled edge on both the seal and case.
4. Thread the nut of the installation tool by hand into the crankshaft. **"BE SURE THERE ARE 1 1/2 TO 2 COMPLETE TURNS OF THE NUT BEFORE PRESSURE IS PUT ON THE SEAL"**. If not remove the tool from the crankshaft and lightly tap the seal further into the engine case.
5. Press the seal all the way into the engine by turning the installation tool into the crankshaft until the bolt bottoms out.