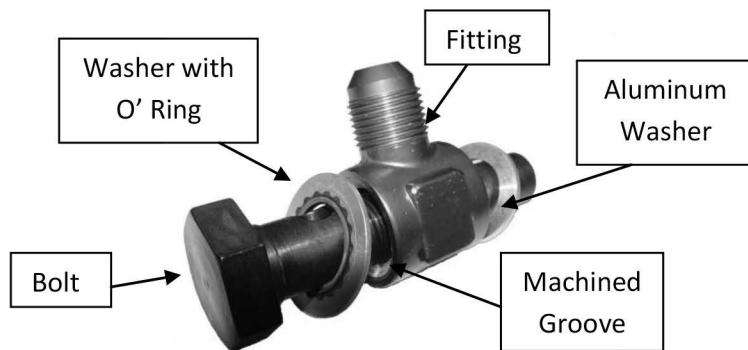


16-9517 Oil Return Adaptor Kit

FOR USE WITH DUAL RELIEF CASES ONLY.

Remove the long oil relief spring and valve from the by-pass oil passage at the rear of the engine case near the Pulley. Install the Oil Return Kit in the passage assembled as follows



Bolt, Washer w/ O' Ring, Fitting with Machined Groove toward the O' Ring Washer, lastly the aluminum washer (between fitting and case). Clock the fitting to desired position then torque to 30lbs.

Run oil from Oil Pump Cover thru a cooler, filter or both, then back to the Oil Return Fitting.

NOTE: The outlet passage of the Oil Pump must be plugged.

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