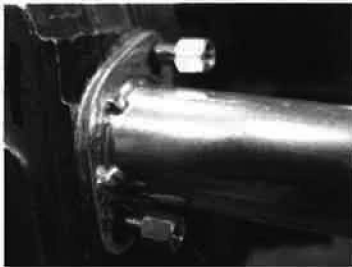


Instructions for Competition Exhaust Systems

1. Identify and install all 4 head pipes to the engine using supplied gaskets. Leave all retainer nuts very loose so that each head pipe is allowed plenty of movement.
2. Install the collector on the 4 head pipes, lightly lubricate the tips of the head pipes where the collector will be installed, this will ease the installation of the collector. Sometimes you may need to sand off some of the paint. Install one head pipe at a time. Fit will be very tight. Twist, rock back and forth, etc. – take your time and do not be concerned with alignment of the collector until all 4 head pipes are installed.
3. With all 4 head pipes installed, install the expansion springs on the collector and header. Rotate the collector until the collector is straight. You may use a large screw driver or pry bar – covered with a towel/rag so as not to scratch the system.
4. If your system features a muffler, install it at this time. Leave retainer nuts very loose so that the muffler bracket(s) can be installed. Align the muffler.
5. When the collector is in line with the engine and in position, and the muffler (if applicable) is in alignment, tighten the head pipe flange retaining nuts to spec. Then tighten the muffler retaining nuts to spec.
6. To make any adjustment to alignment, all retaining hardware must be loosened before proceeding – then again tightened to spec.



Vertical Collector Pictured