



Instruction for Steel Billet Pulleys

EMPI's steel billet pulleys have been balanced before shipping from our manufacturing facility.

If you are assembling a new performance engine, it is advisable to include this pulley with your other rotating parts when balancing.

If you are using a high volume oil pump with longer mounting studs, be sure and check for clearance between the back side of the pulley and the studs or nuts of the oil pump.

Be sure to use a thread locking agent on the crank pulley bolt before torquing. Torque bolt to factory specs, between 29 to 36 foot pounds.