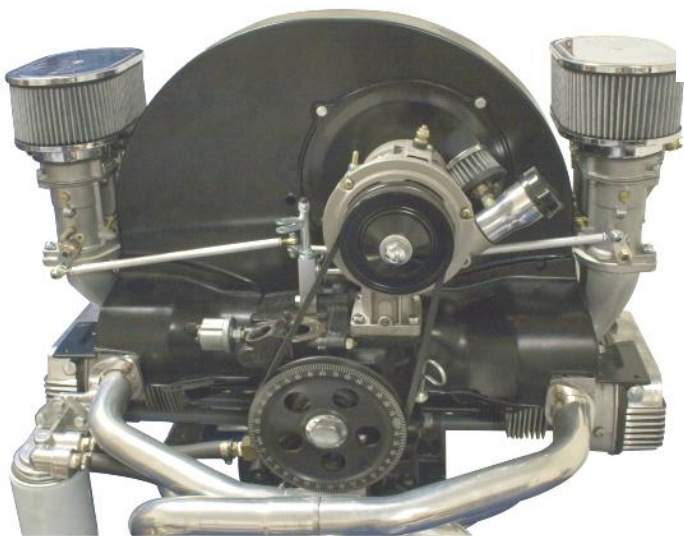
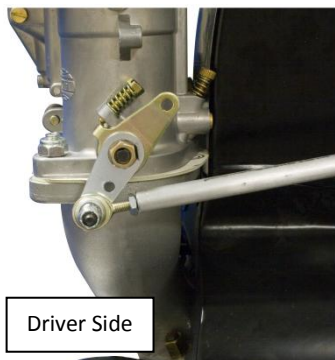


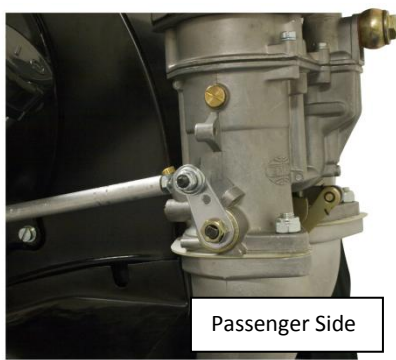
**Instructions for #47-0630 Dual 48EPC w/Twist Linkage Kit.
Fits Type 1 1600**



- Install Linkage Arms to carburetors.
- Install Left & Right Heims with jam nuts to Linkage Rods.
- Install Linkage Stand on Engine Case using bolt provided or case stud if long enough.
- Install flat washer, Linkage Pivot and 5/16 Lock Nut to Stud on Linkage Stand. Tighten only enough to limit vertical movement of Linkage Pivot.
- Install Linkage Support Bracket. Black Button Head Allen w/lock washer to stand, S/S Allen w/flat washer to fan housing.
- Install Manifolds using supplied gaskets and hardware. The Off-Set Manifold installs on the passenger side of engine.
- Install Carburetors with supplied gaskets and hardware.
- Install Linkage Rods to Linkage Arms (Black Allen Cap Screws) and Pivot (S/S Allen Cap Screw) and adjust. Passenger side may require bending of the rod for Alternator clearance.
- Install Return Spring and check for proper operation. Correct any binding or sticking before starting engine.
- Start the engine the adjust and Synchronize carburetors.

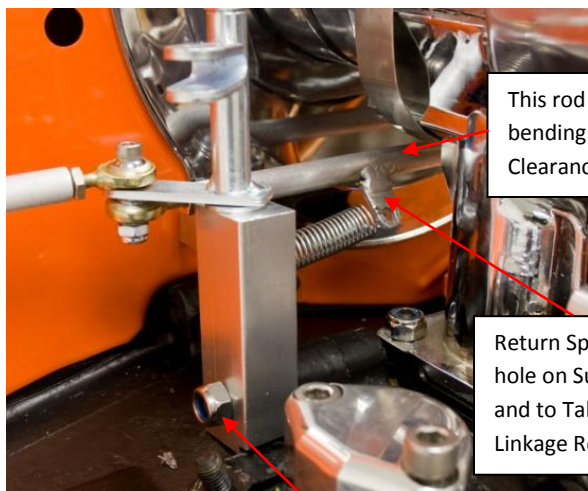


Driver Side



Passenger Side

Note Right & Left Linkage Arms – Driver pointing Down,
Passenger pointing UP.



This rod may require bending for Alternator Clearance.

Return Spring installs in hole on Support Bracket and to Tab on Passenger Linkage Rod.

If your case has a long stud you are in luck!
If not, remove stud and use Bolt provided.

Support Bracket installs with groove UP, Black Button Head Allen & lock washer to the Stand – S/S Button Head Allen with flat washer to the Fan Housing.



Passenger Side



This rod may require bending for Alternator Clearance.